

PCI 100

PARMI Conformal Coating Inspection



Scan Type Precision Conformal Coating Inspector

'PCI 100' is the first scan type high speed conformal coating inspection AOI machine with coverage and thickness measurement capability. Major inspecting applications are 1) Coating coverage inspection, 2) Contamination/Overspray detection, and 3) Bubble detection.

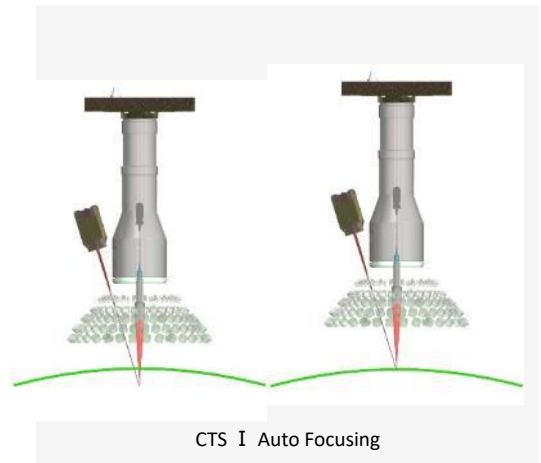
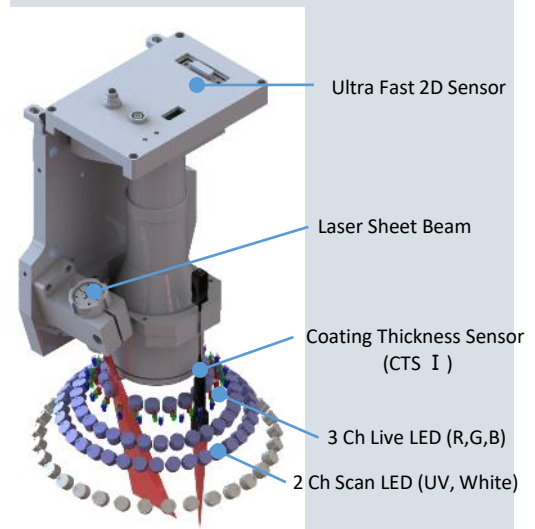
The machine's core technology is a vision unit(LSC) which consists of a high resolution camera, 2 channel LED illumination (UV & White light), a Laser module for height measurement, and an optional, CTS I sensor for coating thickness inspection. Camera image pixel resolution is 16.7 μ m and it utilizes a telecentric lens to get distortion free images. UV LED lighting is used for conformal coating inspection and white LED lighting is used for coating inspection area teaching, and bubble inspection. PARMi utilizes a very innovative simultaneous image acquiring technique from both UV LED and White LED lighting, so all inspections will be completed in a single scan.

The vision unit's working distance is guaranteed up to 80mm from the PCB surface, so coating and coating thickness inspection is possible even if there are tall thru-hole components on the panel. To inspect coating on tall components, the vision unit will obtain a focused clear image by moving its Z-axis. Then, a laser module which is internally installed in the vision unit will be used for auto-focusing of the coating thickness sensor. So the measurement reliability will be improved by first finding the measurement target height with the laser module, and then secondly moving in the Z-axis to locate the coating thickness sensor at the precise focal distance to the component being inspected.

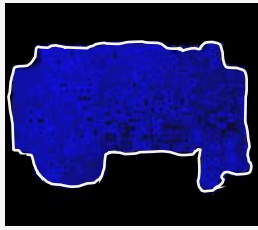
Unlike the Field of View (FOV) inspection method, 'PCI 100' acquires the image by scanning the entire board. So programming will be simplified by designating coating/clear areas with the mouse on the scanned board image. Also, via hole and auto masking functions make the programming process much faster.

Key Features

- First scan-based precision conformal coating inspection system
- Coverage, contamination, and bubble inspection
- Capable of measuring panel and component thickness with height measuring laser sensor
- Capable of inspecting coating and coating thickness on tall components with Z-axis
- Precise coating thickness measurement

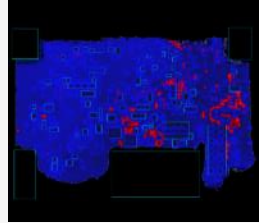


Coating Inspection



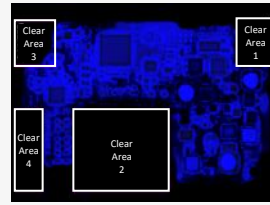
Step 1.
Designate "Coating Area"

Step 2.
Find "Uncoated Area"



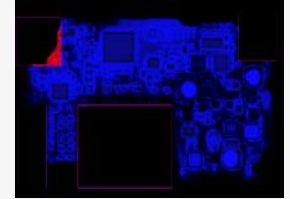
- Blue : Coated Area
- Black : Uncoated Area
- Red : Coating NG

Clear Inspection



Step 1.
Designate "Clear Area"

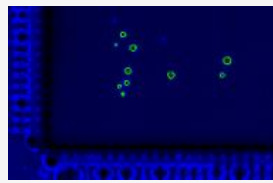
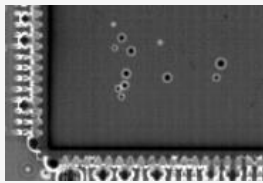
Step 2.
Find "Coated Area"



- Blue : Coated Area
- Black : Uncoated Area
- Red : Clear NG

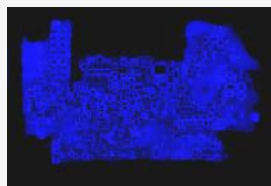
Bubble Inspection

Bubble : Bright ring & Dark inside

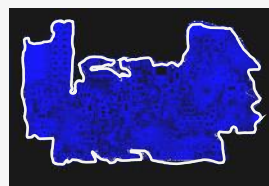


Easy Teaching

Auto coating or clear ROI creation : Using golden sample

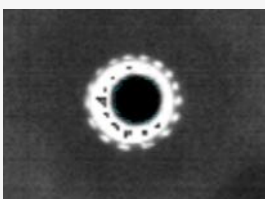


Golden Sample

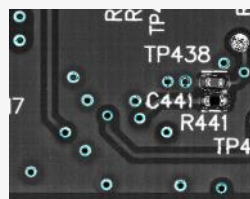


Automatic ROI Creation

Auto Hole Masking



Define Hole



Auto Hole Finding

Specifications

Model	PCI 100	PCI 100 L
Vision Module : LSC		
Camera	4M Image Sensor / Telecentric Lens	
Illumination	UV LED + White LED	
Scan Speed (sq.cm/sec)	80	
Scan Width (mm)	38	
X-Y Resolution (μm)	16.7 × 16.7	
Panel Dimension		
Min. Size (mm)	50 × 50	
Max. Size (mm)	410 × 350	510 × 350
Thickness (mm)	0.4 ~ 5	
Max. Weight (kg)	2	
Top/Bottom Edge Clearance (mm)	2.5 / 3.3	
Top/Bottom Clearance (mm)	50 / 50	
System Dimension		
W×D×H (mm)	850 × 1,205 × 1,525	950 × 1,205 × 1,525
Weight (kg)	700	820
Conveyor Height (mm)	860 ~ 970	
Conveyor Speed Range (mm/sec)	300 ~ 800	
Panel Flow Direction	Left to Right, Right to Left (Factory Setting)	
Conveyor Width Adjusting	Auto	
Computer & Console		
CPU	i7-7800X or above	
Operating System	Windows 7 or above	
Display	22" Monitor	
Software		
Inspection Program	AOIworks	
Offline Teaching	AOIworks Offline	
SPC&Process Monitoring	SPCworksAOI, xNetHub	
Verification Program	Veriworks	
System Diagnosis	AOIManager, AOIDBManager	
Barcode(1D/2D) Recognition	Built in AOIworks	
(Option) Coating Thickness Sensor : CTS I		
Coating Thickness (μm)	50 ~ 700	
Working Distance (mm)	80	

※ Specifications in this catalog are subjected to change without notice for quality improvement.

Rev. 2

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